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each time you use the plasma cutter check the torch tip nozzle electrode ceramic swirl ring and ceramic shield cup inspect torch for any wearing cracks or exposed wires replace or repair before use worn torch tip nozzle contributes to reduced speed voltage drop and crooked cuts

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introduction and specifications general overview the powerplasma 50 utilizes the latest in inverter design technology it s a portable dual voltage plasma cutter with an output of 50 amps on 240v 1 phase power it can also be used with 120 v dual volt age models only with limited output up to 27 amps

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a plasma defined plasma cutters work by sending a pressurized gas such as air through a small channel in the center of this channel you ll find a negatively charged electrode the electrode is at the center and the nozzle is just below it the swirl ring causes the plasma to turn rapidly as it passes

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