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the following specs apply to gen i small block chevy notes these specs are for stock type bolts with light engine oil applied to the threads and the underside of the bolt

head moly and other lubes offer reduced friction and increased bolt tension which will affect the torque figure

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one reliable solution to get something in spec even if the threads are lubricated or contaminated is to use the torque and angle technique you first get the item to a specified initial torque value and then turn it to a specific number of degrees to reach the desired final torque value

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below is the general list of torque specs for small block chevy engines however it is necessary to confirm the correct specifications for your engine to prevent damage using a certified shop manual for your specific engine

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engine bolt torque specifications 426 hemi rb b la engines these specs are for stock type bolts with light engine oil applied to the threads and the underside of the bolt head moly and other lubes offer reduced friction and increased bolt tension which will affect the torque figure

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before 97011300 after 97011200 horizontal threaded crankshaft 002 008 horizontal threaded crankshaft 002 008 horizontal threaded crankshaft 002 008 both rod screws same size torque to 185 in lbs torque small rod screw first 160 in lbs torque large rod screw second 260 in lbs clearance

#### torque specifications

Dec 21 2022

torque settings for the following bolts nuts plugs fittings and clamps exceptions to these torques are given in the service manual if necessary be sure to use a torque

wrench that has the proper range torque wrenches must be used properly in order to ensure that the correct torque is applied always use a smooth pull for torque

# torque specs butler Is

Nov 19 2022

engine flywheel to torque converter bolts 44 lb ft engine front cover bolts 18 lb ft engine rear cover bolts 18 lb ft engine valley cover bolts 18 lb ft exhaust manifold bolts 18 lb ft fuel injection fuel rail bolts 89 lb in intake manifold bolts in sequence 89 lb in knock sensors 15 lb ft oil pan m8 bolts oil pan to engine

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